

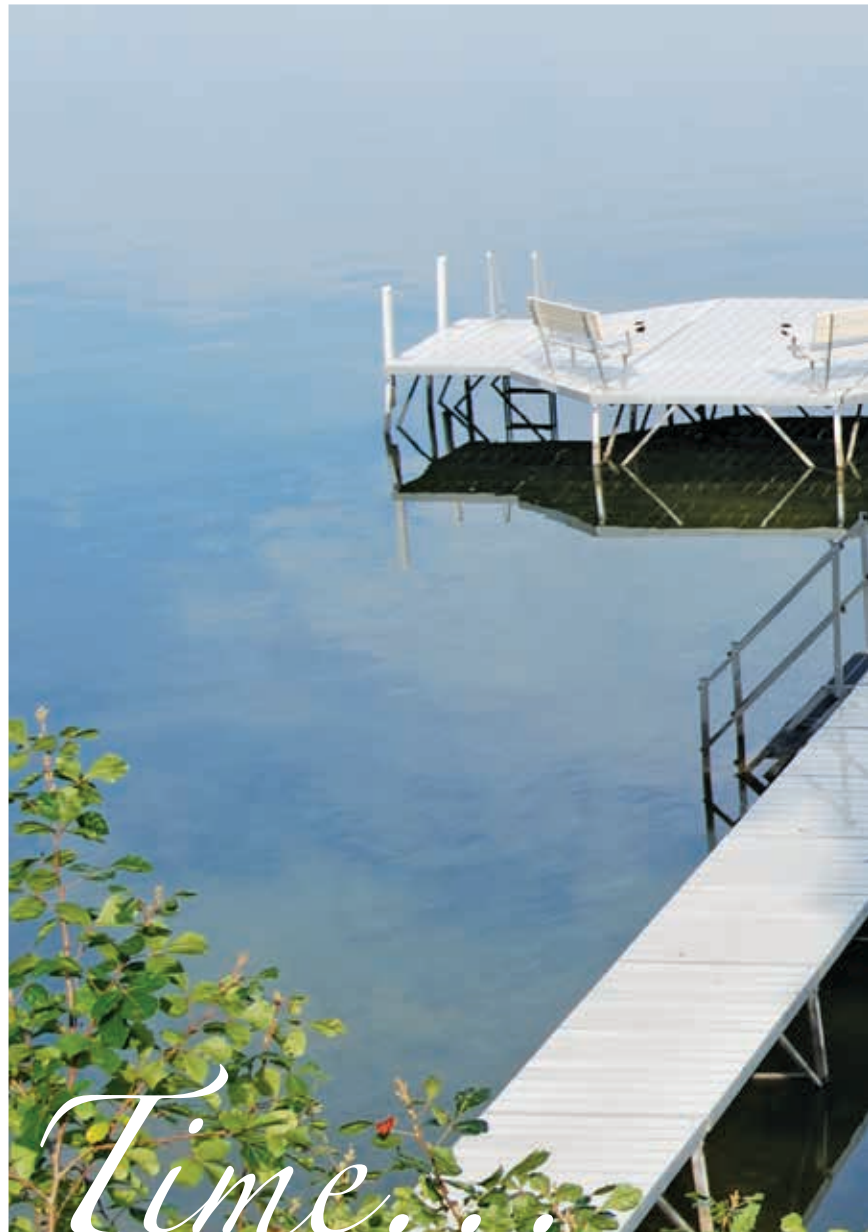


*Quality Since 1974*



EXCEEDING YOUR EXPECTATIONS THROUGH SUPERIOR WORKMANSHIP AND DESIGN





# Quality Time...

## Quality Workmanship & Design.

Pier Pleasure invites you to take a look at our quality workmanship and design. Pier Pleasure goes the extra mile to meet or exceed your expectations. Extra effort is given to remove defects, sharp edges and corners. This ensures safety, maintains quality standards and assures your satisfaction. Pier Pleasure's standards for excellence demand high-quality components, such as non-corrosive stainless steel bolts, stainless cables, brass nuts, aluminum pulleys with brass sheaves and aluminum construction.

But it takes more than quality components to produce a quality product, it takes a team of dependable, dedicated people, all working together to make Pier Pleasure products and services what they are. We continually strive to exceed our customer's expectations and to ensure the customer's satisfaction with the product's performance. Without quality people, our products would just be another group of mediocre products found in today's marine market.

We believe the true value of a product can only be determined by the manufacturer's confidence in the product and when the customer's expectations of the product are satisfied by its performance.

Pier Pleasure will never sacrifice quality, performance, durability or customer satisfaction, just to reduce the cost. After all, Pier Pleasure's name and reputation are on the line. We appreciate your consideration of Pier Pleasure for your lift and dock needs!

# SECTIONAL DOCK SYSTEM

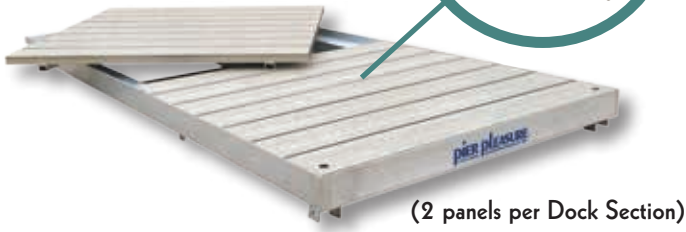


Vinyl Surface





Tan Woodgrain



(2 panels per Dock Section)

## Vinyl Surface



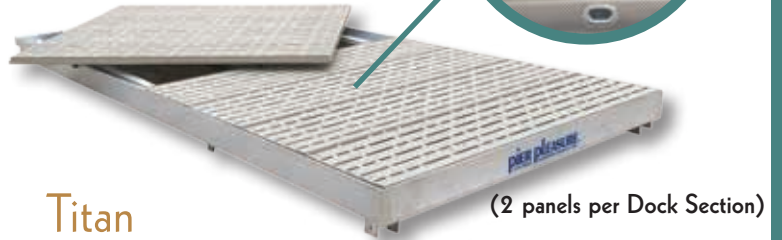
Wood absorbs heat, but Brock Deck planks reflect the sun's rays. Stays cool to the touch.



The Brock Deck provides excellent resistance to stains and is easy to clean. Available in tan or gray.



Grooved design pattern provides a very stylish appearance, an excellent walking surface for shoes or bare feet and quick water drainage. It is slip resistant. Unlike treated wood, there are no toxic chemicals in Brock's decking, so it's safe for your family and pets. And it's 100% recyclable.



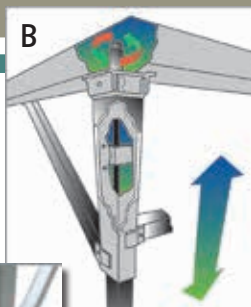
(2 panels per Dock Section)

## Titan

Titan Deck was engineered so your dock will be the last thing on your mind. We know you would rather be having fun with your dock than working on your dock.

Titan Deck is made out of polypropylene, a sturdy plastic, that will take everything you and Mother Nature can throw at it. It comes standard with aluminum stiffeners for extra reinforcement.

All Titan Deck products come with UV protection which will prevent significant fading. Titan Deck will also handle any wild weather changes.

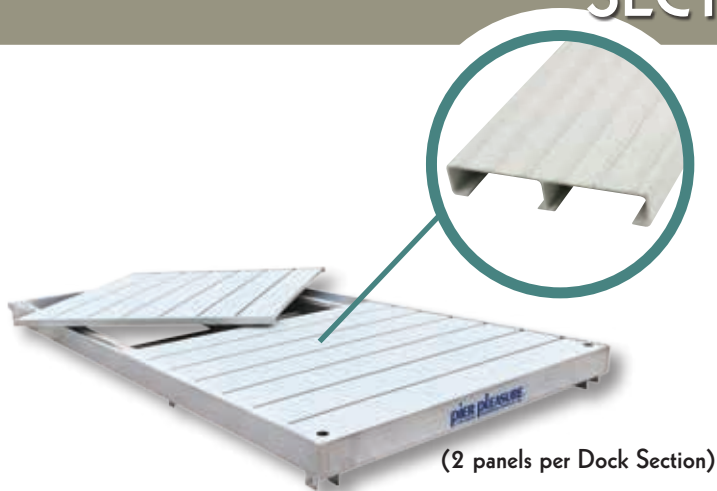


## Features and Benefits

Pier Pleasure's dock system offers many features and benefits not found in any other dock system. These unique features make them simple to install, level and remove.

Each dock section is designed to hold 60 lbs. of water in its 100% welded frame (Photo A). This feature adds stability during normal use and helps to hold the dock system in place during storms, high winds and wave action. Water is drained by removing the plugs under each section before removal in the fall. This is a great feature!

# SECTIONAL DOCK SYSTEM



## Aluminum Surface

Extruded aluminum deck planks are painted with a baked-on enamel finish that has a light gray textured surface. The grooved design is attractive and assists with quick water drainage. The aluminum deck panels are durable and will last for many years.



## Cedar Surface

Western Red cedar is used to maintain the quality and durability that customers have come to expect from Pier Pleasure. 5/4" x 6" planks are used to construct the removable panels. Enjoy the natural look of wood while having all the advantages of maintenance free aluminum construction and Pier Pleasure features.



Available **4'x8'**, **5'x8'** and **6'x8'** sections are connected end to end and side to side by Pier Pleasure's unique interlocking hinge. The first sections can form a ramp up or down allowing the dock system to adapt to any shoreline.

Pier Pleasure's dock legs are braced from side to side and front to back for maximum stability (Photo C). There are no leg posts above the dock surface and legs do not need to be removed, which makes installation, removal and storage easier. This also maintains a clean appearance.

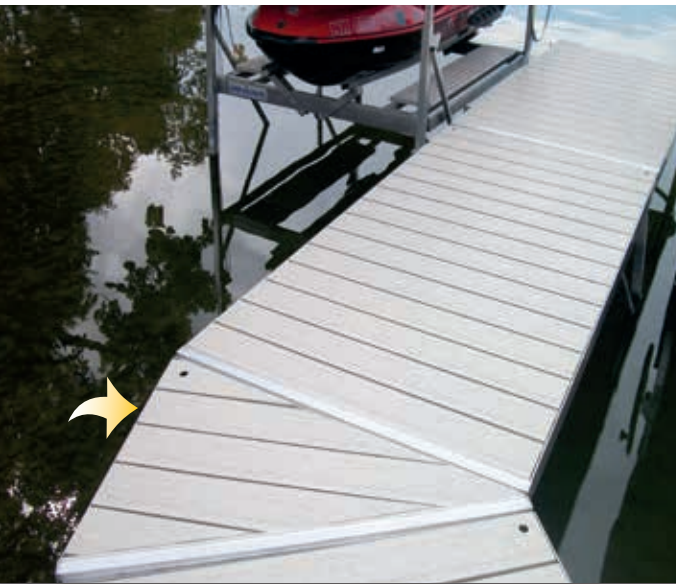
Pier Pleasure's adjustable legs allow leveling from the top of the dock without entering the water (Photo D). Each leg levels independently and there are no set screws or holes to line up (Photo B). The leg adjustment mechanism has 18" of adjustment and carries a full lifetime warranty.

Height indicators on each leg make leveling easy and accurate. The indicators show you the distance from the top of the dock to the water. All bolts, pins and fasteners in the dock system are stainless steel which means no corrosion, no maintenance and long-term clean appearance.

Pier Pleasure's design flexibility allows unlimited layout options. Additional sections can easily be added later in any location to modify your layout as your needs change.

Pier Pleasure provides buyers the flexibility to design a layout that best fits their needs. An unlimited number of layouts can be created to meet any taste or desire. Design a slip for your boats or a large platform with plenty of room to share fun times with your family and friends. Whatever the case, get off the deck and make memories on your dock.



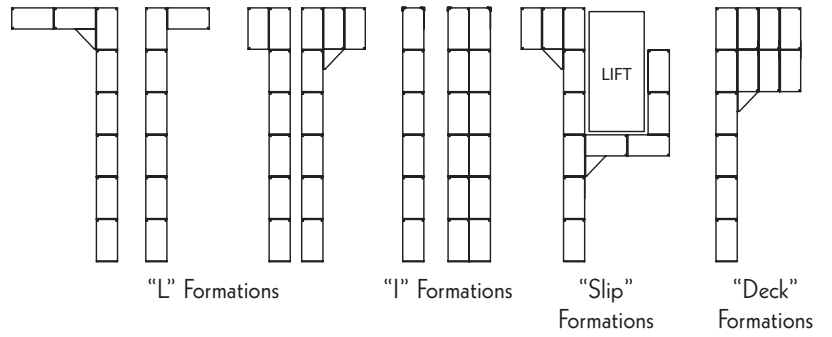


### Wedge Section

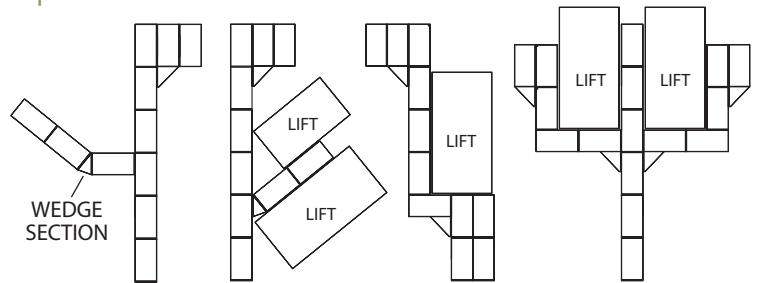
The wedge section allows you to create a simple slip for boat lifts when there is limited space.

### Popular Dock Formations

Some layouts shown with optional corner section.



### Unique Dock Formations



### Ideal For Limited Storage Space

Having limited space for storage can complicate storing sections. The sectional design of the Pier Pleasure system allows you to stack the frames and panels where there is limited space.



### Large Platform

Pier Pleasure's dock sections can be easily configured to create a large platform. This will give you ample space for everyone to enjoy the dock without feeling crowded. **Note :** Large platforms may not meet local and state regulations in your area.

## Dock Installation

Installed & Removed Without Entering The Water



Carry the dock frame out onto the dock. 4' x 8' section frames with legs weigh 65 lbs.



Connect dock sections using Pier Pleasure's unique, interlocking hinges



Lower the section into the water with the use of a rope. No bolts, pins or tools are needed to connect dock sections.



Install panels into the dock frame.

# SECTIONAL DOCK SYSTEM



## Listening To Customers

Listening to your requests and designing a dock that meets your requirements is what Pier Pleasure is all about. The Pier Pleasure dock system allows you to design a dock that will succeed with any shoreline or dock layout you may require. If you have a distinctive layout or design request, Pier Pleasure will be pleased to assist you with your dock planning. Even if you want to purchase a simple straight out dock, you will feel like you purchased something exceptional.



## Step Section

The step section is an alternative choice to easily transition down to the desired height needed to start your dock.



## Dock Ramped Up

Pier Pleasure's hinge system allows you to form a ramp with your first dock section.



## Dock Ramped Down

Placing dock sections on a shoreline with rocks and natural riprap can be challenging. Pier Pleasure's dock hinges allow for the flexibility to form a ramp over any obstacles on your shoreline.

## Can Be Installed & Removed By One Person



Level section with the use of the adjustment crank. Level indicators on the side of each leg show you when you have reached your desired height.



Add water to the tubular frame for additional weight and stability.



Install dock accessories wherever you choose. Spaces between deck planks allow you to install accessories without the need to drill unsightly holes.

## Dock Removal



After the accessories are removed and water is drained, remove dock frames with the optional tripod winch. Carry frames and stack on shore for storage. 7





## Vinyl Bench

Enjoy the day on a maintenance-free vinyl bench. The aluminum frame with slanted backrest and secured vinyl planks provides a comfortable place to relax and enjoy your dock. Available in tan or gray vinyl.



(2) 4' Benches

**Bench Arm Rests** - Add bench arm rests to hold your drink while enjoying your warm afternoon. Available in tan or gray vinyl.

**Bench Canopy** - Want to get out of the sun? Relax in the shade. Frame folds down for easy storage. Cover is available in SeaMark fabric or 18 oz. vinyl.



## Pipe Brackets

Pipe Brackets can be added anywhere on the dock to install pipe into the lake bottom. Available for 1 1/4" I.D. pipe or 1 1/2" I.D. pipe.



## Aluminum Dock Steps

Safe access in and out of the water for young children and older adults.

Adjustable for your lake bottom with drop legs that can be easily adjusted. Available in 5, 6, 7 and 8 steps.



## Ladder

The all-aluminum ladder extends high above the dock for enhanced leverage when climbing out of the water. Available in 3-step or 4-step.



## Tripod Winch

The tripod winch allows you to remove the sections easily without having to get in the cold water letting you extend the use of your dock well into the fall.



# DOCK ACCESSORIES



## Horizontal Bumpers

Protect the exterior of your boat. Can be moved as needed.



## Vertical Bumpers

Protect your boat. The vertical bumpers are sturdy, hold the boat away from the dock and are easy to tie to. Available in 2-foot and 4-foot lengths. The poly bumper is secured to the aluminum post with stainless steel bolts.



## Canoe Rack

The canoe rack makes storage of your canoe or kayak simple. The canoe is at the water – ready to go when you are. (Additional supports are available for heavier equipment)



## Wheel Cart

Simplify installation and removal of your dock with the use of a wheel cart. A great tool for moving sections to and from the storage location.



## Corner Protector

Protect the exterior of your boat by placing a vinyl corner protector on each exposed dock corner.



## Starter Hinge

Safely remove gaps by attaching Pier Pleasure dock sections to stairways, retaining walls and other dock systems.





### Flagpole & Mounting Bracket

Display your colors proudly. This telescoping flagpole expands to 20 feet in height. The mounting bracket makes it easy to place the flagpole wherever you want.



### Dock Furniture

This 3-piece set includes two fabric swivel/rocking Homecrest chairs. The rocker can be adjusted for stiffness. The 24" diameter table is powder-coated aluminum, and comes with two cup holders and an umbrella hole. Chair weight capacity 250lbs. each. Chair style subject to change.



### Split Footpad

There is a solution for dock installations with a mucky lake bottom. Split footpads allow you to install the dock easily in the spring and break the suction upon removal in the fall.



### Movable Cleats

Place these aluminum cleats where needed. Available with 6" or 10" cleat.

### Dock Leg Extensions

As your needs change in the future, dock leg extensions can be added to any leg where more height is needed. Available in 6", 12", 18" and 24" lengths.



### Double Kayak Rack

Store your kayaks or canoes on the side of your dock with the Double Kayak Rack. This 2-piece rack fastens to the outside of your dock. Save space and time. Optional eye bolts may be installed to the provided holes to tie down your equipment with bungee cords.



# DOCK ACCESSORIES



## Pole Bracket

Easily store objects like a fish net inside the pole bracket. Inside diameter 1-1/2" and can be installed anywhere you choose on the dock. Fish net not included.



## Fishing Rod Holder

Organize your fishing equipment out on the dock with this one-piece rack and drink holder. Holds 2 rods and has openings for 2 drinks.



## Solar Lights

Illuminate your dock at nightfall for additional safety. Brackets are available in flush mount, 6", 12" and 18" height. Use the bracket and lite combination to place anywhere on your dock.



See [www.pierpleasure.com](http://www.pierpleasure.com) for new and additional dock accessories.



## LIMITED WARRANTIES

LIFTS	TERM
ALUMINUM LIFT FRAME STRUCTURE	20 YEARS
LIFT FRAME WELD INTEGRITY	20 YEARS
SEAMARK FABRIC TARP (PRO-RATED)	5 YEARS
VINYL TARP (PRO-RATED)	5 YEARS
ALUMINUM BOX WINCH	5 YEARS
PULLEYS AND WINCH	2 YEARS
STAINLESS CABLES	2 YEARS
HYDRAULIC SYSTEM: CYLINDER - PUMP - HOSES	2 YEARS
LIFT ACCESSORIES	2 YEARS
<b>DOCKS</b>	
ALUMINUM DOCK FRAME STRUCTURE	20 YEARS
DOCK FRAME WELD INTEGRITY	20 YEARS
LEG ADJUSTMENT MECHANISM	LIFETIME
EXTRUDED VINYL SURFACES	20 YEARS
TITAN VINYL SURFACE (PRO-RATED)	12 YEARS
ALUMINUM SURFACES	5 YEARS
WOOD SURFACES	90 DAYS
DOCK ACCESSORIES	2 YEARS

A copy of Pier Pleasure's warranty is available upon request.

**NOTICE:** All visual representations, dimensions, and specifications contained in this literature are based on the latest product information available at time of publication approval. The right is reserved to make changes in materials, equipment, design, specifications, models, and to discontinue models.

Dock layouts and photos shown in this literature may not meet local and state regulations in your area.

Pier Pleasure's warranty does not cover wind, storm, or ice damage. Do not leave any Pier Pleasure product in the water during winter months. Leaving product in freezing water in all situations is not recommended and voids all warranties.

**GUARANTEE:** If you are not satisfied with your purchase within 30 days from delivery, we will replace the product with another of equal value or refund your money.

**PIER PLEASURE** has been manufacturing a full line of quality marine products since 1974.

This product is constructed under one or more of the following patents. 4126006, 3468143, 3383822, 4125610, 3499541, 3562780, 4120057, 3361731



Quality is never an accident. It represents the wise choice of many alternatives.



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**PLEASE CALL FOR THE DEALER NEAREST YOU.**

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Talk to an Authorized Pier Pleasure Sales Representative about what Pier Pleasure can do for you.

